

1 216228	Item	P/N	Description	Qty	Item	P/N	Description	Qty	Item	P/N	Description	Qty
140-010	1	2316228	24V Motor 42" SW	1		2991798	Bracket assy, Aluminum [270-356	6] 1		1378132	Propeller kit WW2	
18 18 18 19 18 19 19 19	5	2-100-214	Armature assembly	1	270	2060100	Knob, steering tension, soft	1		2994876	Propeller bag assy	
20 2-200-397 Centler housing assembly 1 285 2-62701 Spring, lock arm 1 1015 2091701 Washer, prop, large 1 1 25 2-300-304 Brush end housing assembly 1 290 206181 Hinge 1 1 1020 2198401 Nut, nylock, prop, Anode 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	10	140-010	Bearing	1	275	2068400	Collet	1	1000	2331160	Propeller WW2	1
25 2-300-340 Brush end housing assembly STD 1 290 2061821 Hinge 1 1 1020 2198401 Nut, nylock, prop, Anode 1 3 414-017 Flange bearing 1 300 2062603 Pin, lock, ss 1 4 880-025 Seal Brush end housing assembly STD 1 300 2062603 Pin, lock, ss 1 5 188-094 Brush end searing 2 305 2037301 Bushing, hinge 1 5 188-094 Brush plate assembly 1 1 315 2063601 Pin, lock, ss 1 5 188-094 Brush plate assembly 1 1 315 2063601 Pin, lock, ss 1 6 97-50-411 Brush spring 2 305 2037301 Bushing, hinge 1 7 07 071-043 Or-ing, motor 2 325 2067305 Bushing, hinge 1 8 07 07 0-09 Or-ing, thru-bott 2 325 2067305 Bushing, dowel 1/4 x 1/2 3 8 830-027 Screw, 10-32 x 2 330 2067306 Bushing, dowel 1/4 x 1/2 3 8 830-027 Screw, 10-32 x 2 330 2067306 Bushing, dowel 1/4 x 1/2 3 8 830-027 Spacer, brush plate 2 340 2060925 Handle, clamp 2 Washer, steel 2 340 2060925 Handle, clamp 2 Washer, steel 2 340 2060925 Handle, clamp 2 Washer, feelleville 2 350 20771048 Bracke, left, SW 1 10 390-045 Washer, feelleville 2 350 207710 Nut, 11-420, nylook, ss 3 120 392-045 Spacer, brush plate 2 350 206200 Pin, stop 1 Leadwire, black Leadwire, black 1 Leadwire, black 1 Leadwire, black 1 Leadwire, black 2 Spacer, brush plate 2 380 202742 Spring, detent, off 1 Leadwire, black 2 Spacer, brush plate 2 380 202742 Spring, detent, off 1 1 2020421 Screw, #8 x 7/8 SS 2 2 4 410 2030312 Screw, #8 50 x 50 SS S S 2 2 4 4 4 20 2060005 Handle pivot, top 1 Leadwire, black 1 Seatewy Rester 2 Spring, handle pivot 2 2 Spring, detent, off 1 1 300 200005 Handle pivot, top 1 Leadwire, black 1 Screw, #8 x 7/8 SS 2 4 4 4 20 206170 Washer, felease button 1 Spring, handle pivot 1 Spring, handle pivot 2 Spring, letent, off 1 1 2030412 Screw, #8 x 7/8 SS 2 4 4 5 2067705 Spring, handle pivot, bottom 1 Leadwire, with x x x x x x x	15	788-040	Retaining ring	1	280	2064200	Lock arm	1	1010	2262658	Drive pin, large	1
241-376 Palia end housing assembly STD 295 2062603 Pin, lock, ss 1	20	2-200-397	Center housing assemby	1	285	2062701	Spring, lock arm	1	1015	2091701	Washer, prop, large	1
14-017 Flange bearing 1 300 2062603 Pin. (ock, ss 1	25	2-300-340	Brush end housing assembly	1	290	2061821	Hinge	1	1020	2198401	Nut, nylock, prop, Anode	1
48 88-0-025 Seal 2 305 2037301 Bushing, hinge 1 50 188-094 Brush 2 310 2002012 Tube 42" 1 60 9-738-004 Brush plate assembly 1 315 2063501 Bolt 1/4-20 x 2 3/8", ss 3 65 975-041 Brush spring 2 320 27771949 Bracket, right, SW 1 70 701-043 O-ring, motor 2 325 2067905 Cam deactivator 1 80 701-009 O-ling, thru-bolt 2 330 2067306 Bushing, dowel 1/4 x 1/2 3 80 701-009 O-ling, thru-bolt 2 330 2067306 Bushing, dowel 1/4 x 1/2 3 80 300-027 Screw, 10-32 x 2 2 335 20662700 Spring, cam deactivator 1 80 830-027 Screw, 10-32 x 2 2 335 20662700 Spring, cam deactivator 1 80 99-051 Washer, steel 2 340 2056255 Roll pin 2 80 99-052 Washer, nylatron 2 345 2056255 Roll pin 2 80 99-052 Spacer, brush plate 2 350 2771948 Bracket, left, SW 1 815 992-010 Washer, Belleville 2 355 2263103 Nut, 1/4-20, nylock, ss 3 810-094 Tube 42" Pin, stop 1 816 640-123 Leadwire, black 1 817 992-045 Spacer, thrust 1 818 992-010 Washer, Belleville 2 355 206204 Pin, stop 1 819 99-055 Decal, c-box cover 1 375 2063405 Serew, #6 FFH SS 1 8200 2195659 Decal, -box cover 1 375 2063405 Serew, #6 FFH SS 1 8200 2232666 Decal -MinnKota 2 380 2090742 Spacer, hind State Pin, stop 1 8200 22343427 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot 1 8200 2238400 Control board, 24/36v 1 395 2000742 Spring, detent, off 1 8200 233412 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot, bottom 1 8200 2033412 Screw, #8 x 1 SS 2 4 400 2063700 Busher, pot holder 1 8200 2033101 Nut, 10-24, nylock, SS 1 840-012 Handle pivot, bottom 1 8200 2033101 Nut, 10-24, nylock, SS 1 840-012 Handle pivot, bottom 1 8200 2033101 Nut, 10-24, nylock, SS 1 840-012 Handle pivot, bottom 1 8200 2033101 Nut, 10-24, nylock, SS 1	30	421-376	Plain end housing assembly STD	1	295	2062603	Pin, lock, ss	1				
50 9.789-04B sush of 9.789-04B sush plate assembly 1 315 2063501 2003501 2003501 2003501 30 Bolt 1/4-20 x 2 3/8", ss 3 3 65 975-041 Brush spring 2 320 2771949 Bracket, right, SW 1 1 1 70 701-043 Orling, motor 2 325 2067905 Cam deactivator 1 3 50 701-090 Orling, thru-bolt 2 330 2067306 Bushing, dowel 1/4 x 1/2 3 9 350 20730 Span 20047 Span 20047 Span 2004 Sp	35	144-017	Flange bearing	1	300	2062603	Pin, lock, ss	1				
60 9-738-004 Brush plate assembly 1 315 2063501 Bolt 1/4-20 x 2 3/8", ss 3 6 975-041 Brush spring 2 320 2771949 Bracket, right, SW 1 70 701-043 O-ring, motor 2 325 2067905 Cam deactivator 1 80 701-009 O-ring, thru-bolt 2 320 2067906 Bushing, dowel 1/4 x 1/2 3 830-027 Screw, 10-32 x 2 2 335 2062700 Spring, cam deactivator 1 90 830-094 Thru-bolt 2 7771303 Clamp screw kit 2 per kit 100 990-052 Washer, nylatron 2 345 2052625 Roll pin 2 100 990-052 Washer, nylatron 2 345 2052625 Roll pin 2 101 973-025 Spacer, brush plate 2 350 277048 Bracket, light, SW 1 115 992-010 Washer, Belleville 2 355 2263103 Nut, 1/4-20, nylock, ss 3 136 640-018 Leadwire, black 1 1 36 640-123 Leadwire, rold 1 360 2990456 Griphandle assy, VARS [360-410] 1 1 2889460 Seal and O-ring Kit 360 2990456 Griphandle assy, VARS [360-410] 1 1 2899-045 Spacer, hrust 1 365 2066014 Bracket, light, SW 1 1 366 040-183 Leadwire, rold 1 370 2090456 Griphandle assy, VARS [360-410] 1 1 2899-045 Spacer, hrust 1 360 2990456 Griphandle assy, VARS [360-410] 1 1 200 2060296 C-box cover 1 370 2063405 Screw, #6 PFH SS 1 200 2060296 Decal, c-box cover 1 370 2063405 Screw, #6 PFH SS 1 201 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 212 20148007 Control board, 24/36v 1 395 2302742 Spring, detent to 1 202 2184007 Control board, 24/36v 1 395 2302745 Spring, detent to 1 203 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, to to 1 204 2263434 Screw, #6 x 5/8 SS 2 400 2063700 Spring, handle pivot 1 205 2063406 Screw, #6 x 5/8 SS 2 400 2069705 Spring, handle pivot 1 206 2263406 Screw, #6 x 5/8 SS 1 420 2067170 Washer, pot holder 1 207 206218 Screw, #6 x 5/8 SS 1 420 2067170 Washer, pot holder 1 208 2263406 Screw, #6 x 5/8 SS 1 420 2067170 Washer, pot holder 1 209 206231 Nut, 10-24, nylock, SS 1	40	880-025	Seal	2	305	2037301	Bushing, hinge	1				
65 975-041 Brush spring 2 320 2771949 Bracket, right, SW 1 70 701-043 O-ring, motor 2 325 2067905 Cam deactivator 1 80 701-099 O-ring, thru-bolt 2 335 2062700 Sushing, dowel 1/4 x 1/2 3 98 830-094 Thru-bolt 2 ■ 2771930 Spring, cam deactivator 1 99 930-051 Washer, steel 2 340 2059925 Handle, clamp 2 110 990-052 Washer, nylatron 2 345 2052625 Roll pin 2 110 993-052 Washer, steel 2 345 2052625 Roll pin 2 110 993-052 Washer, steel 2 350 2271948 Bracket, left, SW 1 115 992-010 Washer, steel 2 355 2263103 Nut, 1/4-20, nylock, ss 3 120 992-045 Spacer, thrush plate 1	50	188-094	Brush	2	310	2002012	Tube 42"	1				
707 -01-043	60	9-738-004	Brush plate assembly	-	315	2063501	Bolt 1/4-20 x 2 3/8", ss	3				
80 701-009	65	975-041	Brush spring	2	320	2771949	Bracket, right, SW	1				
88 830-027 Screw, 10-32 x 2 2 335 2062700 Spring, cam deactivator 1 98 830-094 Thru-bolt 2 2 2730 Clamp screw kit 2 per kit 98 990-051 Washer, steel 2 340 2050925 Handle, clamp 2 100 990-052 Washer, nylatron 2 345 2052625 Roll pin 2 115 992-010 Washer, Belleville 2 355 2263103 Nut, 1/4-20, nylock, ss 3 115 992-045 Spacer, thrust 1 356 206260 Pin, stop 1 136 640-123 Leadwire, red 1 9299057 Handle assy, VARS [360-410] 1 136 640-123 Leadwire, red 1 9299057 Handle assy, VARS [360-410] 1 137 2058940 Seal and O-ring Kit 360 2990456 Grip/handle assy, VARS [360-375] 1 138 2060296 C-box cover 1 370 2053405 Screw, #6 PFH SS 1 100 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 110 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 1 120 2014080 Screw, #8 x 7/8 SS 2 309 206900 Handle pivot, top 1 120 2014080 Screw, #8 x 7/8 SS 2 400 2063700 Button, release 1 120 2014081 Screw, #8 x 7/8 SS 5 2 400 2063700 Button, release 1 120 2014081 Screw, #8 x 7/8 SS 6 2 400 2063700 Button, release 1 120 2014081 Screw, #8 x 7/8 SS 6 2 400 2063700 Button, release 1 120 2014081 Screw, #8 x 7/8 SS 6 2 400 2063700 Button, release 1 120 2014081 Screw, #8 x 7/8 SS 6 2 400 2063700 Button, release 1 120 2014081 Screw, #8 x 7/8 SS 6 2 400 2063700 Button, release 1 120 2014081 Screw, #8 x 7/8 SS 6 2 400 2063700 Button, release 1 120 2014081 Screw, #8 x 5/8 SS 6 6 1 120 201407 Control board, 24/36v 1 395 20260905 Handle pivot, bottom 1 120 2014081 Screw, #8 x 5/8 SS 6 6 1 120 201407 Collar, c-box 1 420 2061700 Washer, pot holder 1 120 201407 Collar, c-box 1 420 2061700 Washer, pot holder 1 120 201407 Collar, c-box 1 420 2061700 Washer, pot holder 1 120 201407 Collar, c-box 1 420 2061700 Washer, pot holder 1 120 201407 Collar, c-box 1 425 292523 Leadwire assy, includes [235] 1	70	701-043	O-ring, motor		325	2067905	Cam deactivator	1				
99 830-094 Thru-bolt 2	80	701-009	O-ring, thru-bolt	2	330	2067306	Bushing, dowel 1/4 x 1/2	3				
99 990-051 Washer, steel 2 340 2050925 Handle, clamp 2 110 990-052 Washer, nylatron 2 345 205265 Roll pin 2 110 973-025 Spacer, brush plate 2 350 2771948 Bracet, left, SW 1 115 992-010 Washer, Belleville 2 355 2263103 Nut, 1/4-20, nylock, ss 3 120 992-045 Spacer, thrust 1 356 206264 Pin, stop 1 136 640-018 Leadwire, black 1 137 640-018 Leadwire, red 1 2 999957 Handle assy, VARS [360-410] 1 138 640-123 Leadwire, red 1 365 2060015 Bearing, handle 2 140 2195659 Decal, c-box cover 1 370 2063405 Screw, #6 × 58 SS 2 150 2060296 C-box cover 1 370 2063405 Screw, #6 × 78 SS 2 150 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot, top 1 120 2074081 Battery meter, 24v SW 1 395 2302745 Spring, detent, off 1 120 2074081 Say 247 Screw, #8 x 78 SS 2 400 206370 Button, release 1 120 208205 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 2 120 208205 Control box, VARS, SW 1 405 2060905 Handle pivot, top 1 120 20303412 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #1 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #1 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #1 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #1 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #1 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #1 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 226 2263406 Screw, #1 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 227 228 228 228 228 228 228 229 228 228 229 228 228	85	830-027	Screw, 10-32 x 2		335	2062700	Spring, cam deactivator	1				
100 990-052 Washer, nylatron 2 345 2052625 Roll pin 2 115 992-010 Washer, Belleville 2 355 2263103 Nut, 1/4-20, nylock, ss 3 120 992-045 Spacer, thrust 1 356 2062604 Pin, stop 1 136 640-18 Leadwire, black 1 136 640-123 Leadwire, red 1 ■ 2990957 Handle assy, VARS [360-410] 1 137 2889460 Seal and O-ring Kit 365 2060015 Bearing, handle sylock assy, VARS [360-375] 1 138 2060296 C-box cover 1 375 2884092 Yoke / Spring, detent, off 1 120 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot, top 1 120 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot, top 1 120 2043427 Screw, #8 x 7/8 SS 2 400 2063700 Handle pivot, top 1 120 20520503 Control box, VARS, SW 1 405 2063700 Button, release button 1 120 2030412 Screw, #8 x 7/8 SS 2 400 2063700 Button, release 1 120 2034342 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 20333110 Nut, 10-24, nylock, SS 1	90	830-094		2		2771303	Clamp screw kit	2 per kit				
110 973-025 Spacer, brush plate 2 350 2771948 Bracket, left, SW 1 115 992-010 Washer, Belleville 2 355 2263103 Nut, 1/4-20, nylock, ss 3 120 992-045 Spacer, thrust 1 356 2062604 Pin, stop 1 135 640-018 Leadwire, black 1 136 640-123 Leadwire, red 1 2990957 Handle assy, VARS [360-410] 1 137 2889460 Seal and O-ring Kit 360 2990456 Grip/handle assy, VARS [360-375] 1 138 2906296 C-box cover 1 370 2063405 Screw, #6 PFH SS 1 100 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 10 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 120 2184007 Control box Q4785 SS 2 390 2060900 Handle pivot, top 1 120 2074081 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot, top 1 120 2074081 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot, top 1 120 2074081 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot 1 120 2074081 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot 1 120 2074081 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot 1 120 2074081 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot 1 120 2074081 Screw, #8 x 7/8 SS 2 400 2063700 Button, release 1 120 2082503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 121 202 2303412 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 2204341 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 120 2263431 Nut, 10-24, nylock, SS 1	95	990-051	Washer, steel		340	2050925	Handle, clamp	2				
115 992-015 Spacer, thrust 1 356 2263103 Nut, 1/4-20, nylock, ss 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	100	990-052	Washer, nylatron	2	345	2052625	Roll pin	2				
120 992-045 Spacer, thrust 1 356 2062604 Pin, stop 1 135 640-018 Leadwire, black 1	110	973-025	Spacer, brush plate	2	350	2771948	Bracket, left, SW	1				
135 640-018 Leadwire, black 1 136 640-123 Leadwire, red 1 ■ 2990456 Grip/handle assy, VARS [360-410] 1 2889460 Seal and O-ring Kit 360 2990456 Grip/handle assy, VARS [360-375] 1 365 2060015 Bearing, handle 2 200 2195659 Decal, c-box cover 1 370 2063405 Screw, #6 PFH SS 1 205 2060296 C-box cover 1 375 2884092 Yoke / spider assy, VARS 1 205 2325666 Decal - MinnKota 2 380 2302742 Spring, detent, off 1 210 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 215 2043427 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot, top 1 225 2330434 Screw, #8-30 x 5/8 SS 2 400 2063700 Button, release 1 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, top 1 235 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 250 2263406 Screw, #8 x 1 SS 2 400 2061700 Washer, pot holder 1 250 2263406 Screw, #8 x 1 SS 1 420 2061700 Washer, pot holder 1 250 2263101 Nut, 10-24, nylock, SS 1	115	992-010	Washer, Belleville	2	355	2263103	Nut, 1/4-20, nylock, ss	3				
136 640-123 Leadwire, red 1 ■ 2990957 Handle assy, VARS [360-410] 1 ■ 2889460 Seal and O-ring Kit 360 2990456 Grip/handle assy, VARS [360-375] 1 200 2195659 Decal, c-box cover 1 370 2063405 Screw, #8 PFH SS 1 205 2060296 C-box cover 1 375 2884092 Yoke / spider assy, VARS 1 208 2325666 Decal - MinnKota 2 380 2302742 Spring, detent, off 1 210 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 215 2043427 Screw, #8 x 7/8 SS 2 390 2060000 Handle pivot, top 1 220 2184007 Control board, 24/36v 1 395 2302745 Spring, release button 1 235 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1	120	992-045	Spacer, thrust	1	356	2062604	Pin, stop	1				
## 2889460 Seal and O-ring Kit 360 2990456 Grip/handle assy, VARS [360-375] 1 ## 200 2195659 Decal, c-box cover 1 370 2063405 Screw, #6 PFH SS 1 ## 205 2060296 C-box cover 1 375 2884092 Yoke / spider assy, VARS 1 ## 210 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 ## 215 2043427 Screw, #8 x 7/8 SS 2 390 2060905 Bearing, handle pivot, top 1 ## 220 2184007 Control board, 24/36v 1 395 2302745 Spring, release button 1 ## 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 ## 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 ## 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 ## 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 ## 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 ## 230 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 ## 240 2303412 Screw, #6 x 5/8 SS 2 415 2062715 Spring, handle pivot 1 ## 250 2263404 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 ## 250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 ## 260 2333101 Nut, 10-24, nylock, SS 1	135	640-018	Leadwire, black	1								
365 2060015 Bearing, handle 2	136	640-123	Leadwire, red	1		2990957	Handle assy, VARS [360-410]	1				
200 2195659 Decal, c-box cover 1 370 2063405 Screw, #6 PFH SS 1 205 2060296 C-box cover 1 375 2884092 Yoke / spider assy, VARS 1 208 2325666 Decal - MinnKota 2 380 2302742 Spring, detent, off 1 210 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 215 2043427 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot, top 1 220 2184007 Control board, 24/36v 1 395 2302745 Spring, release button 1 225 2303434 Screw, #8-30 x 5/8 SS 2 400 2063700 Button, release 1 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 235 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot		2889460	Seal and O-ring Kit		360	2990456	Grip/handle assy, VARS [360-37!	5] 1				
205 2060296 C-box cover 1 375 2884092 Yoke / spider assy, VARS 1 208 2325666 Decal - MinnKota 2 380 2302742 Spring, detent, off 1 210 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 215 2043427 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot, top 1 220 2184007 Control board, 24/36v 1 395 2302745 Spring, release button 1 225 2303434 Screw, #8-30 x 5/8 SS 2 400 2063700 Button, release 1 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 235 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder					365	2060015	Bearing, handle	2				
208 2325666 Decal - MinnKota 2 380 2302742 Spring, detent, off 1 210 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 215 2043427 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot, top 1 220 2184007 Control board, 24/36v 1 395 2302745 Spring, release button 1 225 2303434 Screw, #8-30 x 5/8 SS 2 400 2063700 Button, release 1 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 235 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 250 2333101 Nut, 10-24, nylock, SS 1 425 2992523 Leadwire assy, inc	200	2195659	Decal, c-box cover	1	370	2063405	Screw, #6 PFH SS	1				
210 2074081 Battery meter, 24v SW 1 385 2060005 Bearing, handle pivot 2 215 2043427 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot, top 1 220 2184007 Control board, 24/36v 1 395 2302745 Spring, release button 1 225 2303434 Screw, #8-30 x 5/8 SS 2 400 2063700 Button, release 1 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 235 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 240 2303412 Screw, #8 x 1 SS 6 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 256 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 257 2061517 Collar, c-box 1 425 2992523 Leadwire assy, includes [235] 1 260 2333101 Nut, 10-24, nylock, SS 1	205	2060296	C-box cover	1	375	2884092	Yoke / spider assy, VARS	1				
215 2043427 Screw, #8 x 7/8 SS 2 390 2060900 Handle pivot, top 1 220 2184007 Control board, 24/36v 1 395 2302745 Spring, release button 1 225 2303434 Screw, #8-30 x 5/8 SS 2 400 2063700 Button, release 1 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 235 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 240 2303412 Screw, #6 x 5/8 SS 6 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 255 2061517 Collar, c-box 1 425 2992523 Leadwire assy, includes [235] 1 260 2333101 Nut, 10-24, nylock, SS 1	208	2325666	Decal - MinnKota	2	380	2302742	Spring, detent, off	1				
220 2184007 Control board, 24/36v 1 395 2302745 Spring, release button 1 225 2303434 Screw, #8-30 x 5/8 SS 2 400 2063700 Button, release 1 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 235 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 240 2303412 Screw, #6 x 5/8 SS 6 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 255 2061517 Collar, c-box 1 425 2992523 Leadwire assy, includes [235] 1 260 2333101 Nut, 10-24, nylock, SS 1 425 2992523 Leadwire assy, includes [235] 1	210	2074081	Battery meter, 24v SW	1	385	2060005	Bearing, handle pivot	2				
225 2303434 Screw, #8-30 x 5/8 SS 2 400 2063700 Button, release 1 230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 235 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 240 2303412 Screw, #6 x 5/8 SS 6 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 255 2061517 Collar, c-box 1 425 2992523 Leadwire assy, includes [235] 1 260 2333101 Nut, 10-24, nylock, SS 1 425 2992523 Leadwire assy, includes [235] 1	215	2043427	Screw, #8 x 7/8 SS	2	390	2060900	Handle pivot, top	1				
230 2062503 Control box, VARS, SW 1 405 2060905 Handle pivot, bottom 1 235 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 240 2303412 Screw, #6 x 5/8 SS 6 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 255 2061517 Collar, c-box 1 425 2992523 Leadwire assy, includes [235] 1 260 2333101 Nut, 10-24, nylock, SS 1	220	2184007	Control board, 24/36v	1	395	2302745	Spring, release button	1				
235 2062905 Strain relief 1 410 2303412 Screw, #6 x 5/8 SS 6 240 2303412 Screw, #6 x 5/8 SS 6 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 255 2061517 Collar, c-box 1 425 2992523 Leadwire assy, includes [235] 1 260 2333101 Nut, 10-24, nylock, SS 1	225	2303434	Screw, #8-30 x 5/8 SS	2	400	2063700	Button, release	1				
240 2303412 Screw, #6 x 5/8 SS 6 245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 255 2061517 Collar, c-box 1 425 2992523 Leadwire assy, includes [235] 1 260 2333101 Nut, 10-24, nylock, SS 1	230	2062503	Control box, VARS, SW	1	405	2060905	Handle pivot, bottom	1				
245 2263434 Screw, #8 x 1 SS 2 415 2062715 Spring, handle pivot 1 250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 255 2061517 Collar, c-box 1 425 2992523 Leadwire assy, includes [235] 1 260 2333101 Nut, 10-24, nylock, SS 1	235	2062905	Strain relief	1	410	2303412	Screw, #6 x 5/8 SS	6				
250 2263406 Screw, #10-24 x 2 SS 1 420 2061700 Washer, pot holder 1 255 2061517 Collar, c-box 1 425 2992523 Leadwire assy, includes [235] 1 260 2333101 Nut, 10-24, nylock, SS 1	240	2303412	Screw, #6 x 5/8 SS	6								
255 2061517 Collar, c-box 1 425 2992523 Leadwire assy, includes [235] 1 260 2333101 Nut, 10-24, nylock, SS 1	245	2263434	Screw, #8 x 1 SS	2	415	2062715	Spring, handle pivot	1				
260 2333101 Nut, 10-24, nylock, SS 1	250	2263406	Screw, #10-24 x 2 SS	1	420	2061700		1				
	255	2061517	Collar, c-box	1	425	2992523	Leadwire assy, includes [235]	1				
265 2001521 Com lock/donth collar accy 1	260	2333101	Nut, 10-24, nylock, SS	1								
200 233 132 1 Calli lounuapiti Collai assy 1	265	2991521	Cam lock/depth collar assy	1								

THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS

RT80 is 24-volt only!

